100160

Page 1

Item ID: D4030-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Long Basket Assembly (350) Start Date: 4/18/13 Start Otv: 1.00 **Cust Item ID:** Required Date: 5/02/13 Req'd Qty: 1.00 **Customer:** Reference: Run Process Plan: ML5 Date: 13-04-18 Tooling: Approvals: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Tool # Plan Set Up/ Tool ID Accept Reject Reject Insp. Work Center ID Description **Run Hours** Qty Number Stamp Code Qty Draw Nbr **Revision Nbr** D4030 C 100 Pick Kit 0.00 *100* Packaging 0.00 Memo Packaging 110 Assemble as per dwg 0.00 1 \$ B 13-5-5 *110* HandFinish 0.00 Memo Hand Finishing ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label **** 120 QC5- Inspect part completeness to step on W/O *120* OC Memo Quality Control

| | | | | | | | | | | | DQA: | Date: | |
|---------------|----------|-------------|------------|----------|-------------------|----------------------------|----------|----------|-------------------------|----------|--------------------|----------------------|---|
| NCR: | Yes | / No | | | | WORK ORDER NON-C | O | NFORM | MANCE / UPDATE | | · | | |
| | | | | | | | | | | | QA Closed: | Date: | . We do not the second of the |
| Work Ord | ۰ | | | | | DISPOSITION | | | AGAIN | ST DE | PARTME NT , | PROCESS | |
| work Ord | er. | | | | | Rework | | | Skid-tube Crosstul | oe | | Water Jet | Engineering |
| Part | No. | | | | | Scrap | | | Machining Small Fa | · - | Pro | d. Eng. Coor. | Quality |
| | | | | | | Use-as-is | | Therm | noforming Finishi | ng | Rec/Stor | e/Packaging | Other |
| NCR | No. | | | | | Work Order Update |] | | Large Fab Composi | te[| | Supplier | |
| | | | | | | | | | | | C: 0 | | T |
| Root | | | | | | ption of work order update | | nitial | Action | | Sign & | \/: ::: : + : | 06 luon a aton |
| Cause | | Date | Step | Qty | | or Non-conformance | Ch | ief Eng | Description | | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | | | |
| Equip/Tooling | igspace | | | | | | ĺ | | | | | | |
| Operator | <u> </u> | | | | | | | | | | | | |
| Material | _ | | | | | | | | | | | | |
| Setup | \vdash | | | | | | | | | | | | |
| Other | <u></u> | | | | | | | | | | | | · |
| Process | _ | | | | | | | | | | | | |
| Supplier | | | | | | | | | | | | | |
| Training | _ | | | | | | | | | | | | |
| Unapproved | | <u> </u> | 1 | <u> </u> | | <u></u> | <u> </u> | T CATE | CORY | | <u> </u> | | |
| | | | | | | | AUL | T CATE | JURY | | <u></u> | | |
| Land | ing (| 1 | | | <u> </u> | General | _ | Grain | | | Ovalized | <u></u> | Pressure/Forced |
| | - | Bending | | | o., | Bend BOM/Route | \vdash | Hardwa | ** | - | Over/Under | tolerance | Temperature/Cure |
| | - | Centre No | ot Concer | ntric to | ^{0/5} - | -l ' | | - | on Incomplete | - | Part Incorre | | Weld |
| | <u> </u> | Cracks | a | | | Broken/Damaged | \vdash | - 1 | • | - | Part Lost/M | } | Wrong Stock Pulled |
| | <u> </u> | Crushed/ | Crimped. | | <u> </u> | Burrs | - | Mainte | ions Incomplete/Unclear | \vdash | Part Moved | 1331118 | Twitong stock runed |
| | - | Cuffs | | | <u> </u> | Contamination | \vdash | | | \vdash | Positioned \ | Mrong | |
| | \vdash | Heat Trea | | T | | Countersink | - | Mislabe | | - | Power Loss/ | | Other |
| ī | 1 | Inchartin | n Strin in | HIDE | | Cut Too Short | 1 | HVUSTEAC | 1 | 1 | TEOMET FOSS | Juike | I O LITE |

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Order ID 100160 *** *100160**

April-18-13 1:20:20 PM

Item ID: D4030-041 Accept *N900040100* Setup Start **Revision ID:** Item Name: Long Basket Assembly (350) 4/18/13 **Start Date:** Start Oty: 1.00 Cust Item ID: Required Date: 5/02/13 Req'd Qty: 1.00 **Customer:** Reference: Run Start Process Plan: Date: **Approvals:** Tooling: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Reject Tool # Plan Accept Reject Insp. **Work Center ID** Description **Run Hours** Code Qty Number Stamp 130 Identify as per dwg & Stock Location:_ 0.00 *120* Packaging 0.00 Memo Packaging 140 QC21- Final Inspection - Work Order Release 0.00 *140* 0.00 mf 12-5-30 Memo Quality Control

| | | | | | | | | | | | DQA: | Date: | |
|--|----------------------------|---|---|-----------|--------|---|----|---------|---|-----------|--|---|--|
| NCR: \ | es / | No | | | | WORK ORDER NON-O | O | NFORN | MANCE / UPDATE | | QA Closed: | Date | |
| | | · · · · · · | | Timo Dec. | | DISPOSITION | | | AGAIN | IST DE | PARTMENT | | |
| Work Orde | er: | | | | | | , | | | | 1 | | ı |
| Part N | | | | | | Rework Scrap Use-as-is Work Order Update | | Therm | Skid-tube Crosstu Machining Small F noforming Finish Large Fab Compos | ab ing | | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| NCR N | vo | | | | | Work Order Opdate |] | | compos | ,.c | ļ | Supplier | ـــا |
| Root | Ť | - | | | Descri | ption of work order update | Ti | nitial | Action | | Sign & | | |
| Cause | | Date | Step | Qty | | or Non-conformance | Ch | ief Eng | Description | | Date | Verification | QC Inspector |
| Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training | | | | | | | | | | | | | · |
| Unapproved | | _ | | | | | | T CATE | SORY | | | <u> </u> | <u> </u> |
| Landi | ng Gea | ır | , | | | General | | | | | | | |
| | Be Ce Cr Cr Cr | ending entre No acks ushed/o effs eat Trea | ot Concer Crimped. It n Strip in | | D/S | Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short | | 1 ' | on Incomplete ions Incomplete/Unclear nance led | | Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned V Power Loss/ | ct ssing Vrong | Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other |
| | Ri | oples in | Bend | | | Drill Holes | | Offset | • | | | | |

Out of Calibration

Outside Dimensions

Out of Sequence

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

April-18-13 1:20:24 PM

Work Order ID: 100160

100160

Parent Item:

D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/18/13

Required Date: 5/02/13

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A new issue DD 10.03.23 verified by:EC

IPP Rev:B as

per dwg revB DD 10.04.20 verified by:EC

IPP Rev:C as per dwg

revC DD 10.08.18 verified by:EC

IPP Rev D 12.03.27 per NCR12-

1239 EC verified by:JLM

| | 1239 EC verified | Uy.JLIVI | | | | | | | | | | | |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
| D4086-200 | | Manufactured | No | | | | Each | 19.0000 | | | | | |
| *D4086-20 Placard, Max Load | 00 * | | | | | | | | ** | <u> </u> | | | |
| | | | | Locatio | <u>n</u> | Loc | <u>Oty</u> | Loc Code | | | | 110 | |
| | | | | ST093 | | | 19 | | | 31005 | 556 | 1//,/W | |
| | | | | | 88611 | | 5 | | 4 | | | / | |
| | | | | | 96251 | | 4 | | - | | | | |
| | | | | | 98519 | | 10 | | _ | | _ | | |
| D2530 | | Manufactured | No | | | 100 | Each | 15.0000 | 1 | 7 | | | |
| *D2530* Handle Weldment | | | | | | | | | ** | | | | |
| | | | | Location | <u>n</u> | Loc | Qty | Loc Code | | ^ | • | 1.0 | |
| | | | | ST205 | | | 10 | | / | 51002 | 43 | MILL | |
| | - | • | | | 87086 | | 10 | | 7 |)100 (XI | | 7 | |
| | | | | ST255 | | | 5 | | _ | | _ | | |
| | | | | 31-00 | 86369 | | 5 | | | | _ | | |
| D2535 | | Manufactured | No | | | 100 | Each | 50.0000 | 2 | 6 | - | | |
| *D0505* | | manaractarea | | | | 100 | Lucii | 50.0000 | ** | | | | |
| *D2535* | | | | | | | | | ** | | | | |
| Spring | | | | | | | | | | | | | 1 |
| | | | | <u>Location</u> | 1 | Loc | <u>Oty</u> | Loc Code | | 0011 | 110 | Mike | // |
| | | | | ST011 | | | 50 | | # | 5962 | 48 | 1/1/1 | pe . |
| | | | | | 96248 | | 50 | | - | | _ | i | |

| | | | | | | | | | | | DQA: | Date | : |
|---|-------------|---|------|-----|-----|--|-----|-------------------------------|--|----------|--|---|--|
| NCR: | Yes / | No | | | | WORK ORDER NON-C | O | NFORM | MANCE / UPDATE | | QA Closed: | Date | : |
| Work Orde | 0.51 | | | | | DISPOSITION | | | AGA | INST DE | PARTMENT, | /PROCESS | |
| Work Orde Part N NCR 1 | No | | | | | Rework Scrap Use-as-is Work Order Update | | f Therm | Machining Smal | shing | | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| Root | | | | | • | otion of work order update | 1 | Initial | Action | | Sign & | | |
| Cause | | Date | Step | Qty | C | or Non-conformance | Ch | ief Eng | Description | | Date | Verification | QC Inspector |
| Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved | | | | | | | | | | | | | · |
| | | | | | | F. | AUL | T CATE | GORY | | | | |
| Landi | ng Ge | ar | | | | General | | | | | _ | | _ |
| | B C C C C H | ending entre No racks rushed/0 uffs eat Trea | | | D/S | Bend BOM/Route Broken/Damaged Burrs Contamination Countersink | | Instruct Mainte Mislabe | on Incomplete ions Incomplete/Unclear enance eled | | Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned N | ct issing Wrong | Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled |
| Inspection Strip in Tube | | | | | | Cut Too Short | | Misread | i | <u> </u> | Power Loss/ | 'Surge | Other |
| | R | pples in | Bend | | l | Drill Holes | 1 | Offset | | | | | |

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-18-13 1:20:24 PM

Work Order ID: 100160

100160

Parent Item:

D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/18/13

Required Date: 5/02/13 Required Qty: 1.00

Start Oty: 1.00

D2537

Manufactured

Manufactured

Manufactured

Manufactured

No

100

Each

96.0000

D2537

Bushing

D3913-041

D3914-041

| • | Location | Loc | <u>Oty</u> | Loc Code | | | |
|----|----------|-----|------------|----------|----------------|----------|-------------|
| | ST008 | | 24 | | | | |
| | 99011 | | 24 | | | | |
| | ST011 | | 72 | | | | |
| | 92711 | | 8 | | n | | .110 |
| | 94713 | | 40 | | h | 94713 | Mill |
| | 98426 | | 24 | | 2 | | 2 |
| No | | 100 | Each | 0.0000 | $\binom{1}{1}$ | 1 | |
| | 100 168 | | | | ** | | DL 13-5-29. |
| No | 100176. | 100 | Each | 0.0000 | | 1 | |
| | 100116. | | | | ** | <i>i</i> | BL 13-5-29. |
| No | | 100 | Each | 90.0000 | 6 | 6 | |
| | | | | | ** | | |

Long Basket Lid Assembly (350) D3917-3

Long Basket Base Assemby, 350

D3917-3

. Washer

| Location | Loc Oty | Loc Code |
|----------|---------|----------|
| ST072 | 90 | |
| 92514 | 1 | |
| 94136 | 5 | |
| 94643 | 24 | |
| 97710 | 60 | |
| | | |

97710 M.D. 13/05/27

| | | | | | | | | | | | DQA: | Date: | _ |
|---------------|-------|------------|------------|----------|---------------------------------|----------------------------|-----|-----------|-------------------------------|-------------------------------------|--------------|--------------------------------------|--|
| NCR: | /es | / No | | | | WORK ORDER NON-O | CON | NFORN | AANCE / UP | DATE | QA Closed: | Date: | |
| | | | | | · · · · · · · · · · · · · · · · | DISPOSITION | · | | | AGAINST DE | | | The second secon |
| Work Orde | er: _ | | | | | | , | | | | 7 |)) | 1 |
| Part N | No | | 4.14 | | ···· | Rework Scrap Use-as-is | | ľ | Skid-tube Machining noforming | Crosstube Small Fab Finishing | 4 | Water Jet d. Eng. Coor. re/Packaging | Engineering Quality Other |
| NCR N | ۱o | | | | | Work Order Update |] | | Large Fab | Composite |] | Supplier | |
| Root | | | | | Descri | ption of work order update | | nitial | Ac | tion | Sign & | | |
| Cause | | Date | Step | Qty | (| or Non-conformance | Ch | ief Eng | Desc | ription | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | | |
| Operator | | | | | | | | | | | | | |
| Material | | | | | | | | | | | | | |
| Setup | П | | | | | | | | | | | | |
| Other | П | | | | | | | | | | | | |
| Process | | | | | | | | | | | | | |
| Supplier | | | | | | | 1 | | | | Į | | |
| Training | П | | | | | | | | | | | | |
| Unapproved | | | | | | | | | | | | | |
| | | | | | | F | AUL | T CATE | GORY | | | | |
| Landi | ng G | iear | | | | General | | - | | - | _ | _ | 7 |
| | | Bending | | | | Bend | | Grain | | | Ovalized | | Pressure/Forced |
| | | Centre No | ot Concer | ntric to | o/s · | BOM/Route | | Hardwa | re | | Over/Under | tolerance | Temperature/Cure |
| | | Cracks | | | | Broken/Damaged | | Inspecti | on Incomplete | | Part Incorre | ct | Weld |
| | П | Crushed/ | Crimped. | | | Burrs | | Instruct | ions Incomplete, | /Unclear | Part Lost/M | issing | Wrong Stock Pulled |
| | П | Cuffs | | | | Contamination | |] Mainte | nance | | Part Moved | | |
| | | Heat Trea | at | | | Countersink | |] Mislabe | eled | | Positioned \ | Wrong | · ¬ |
| | П | Inspectio | n Strip in | Tube | | Cut Too Short | | Misread | i i | | Power Loss, | 'Surge | Other |
| | _ | Ripples in | | | | Drill Holes | | Offset | | | | | |
| | Н | Torque W | | xtrusio | n | Drawing | Г | Out of 0 | Calibration | | | | |

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

April-18-13 1:20:24 PM

Work Order ID: 100160

100160

No

No

No

Manufactured

Manufactured

Manufactured

Parent Item:

D4030-041

Parent Item Name: Long Basket Assembly (350)

D4030-041

Start Date: 4/18/13

Required Date: 5/02/13 Required Qty: 1.00

Start Otv: 1.00

**

34.0000

D3953-3

Gas Spring Stud, Lid

| Location | Loc Qtv | Loc Code | 0 | n1 11 |
|----------|----------|----------|----------|-------|
| GA | 1 | | B 100485 | Mill |
| 87592 | 1 | | | (|
| ST076 | 21 | | | |
| 88494 | 14 | | | |
| 94744 | 7 | | | |
| ST176 | 12 | | | |
| 99169 | 12 | | | |
| | 100 Each | 58 0000 | (2) 2 | |

Loc Code

D3953-7

D3953-9

Spring Spacer

| _ocation | Lo | c Oty | Loc Code |
|----------|-----|-------|----------|
| ST076 | | 58 | |
| 94669 | | 34 | |
| 99148 | | 24 | |
| | 100 | Each | 65.0000 |
| | 100 | 24 | 65.0000 |

100

Each

2

Gas Spring Washer

Location Loc Qty ST076 94719 20 95127 45

B 95/27 M.W.

| | | | | | | | | | | | DQA: | Date | e: |
|---------------|-------------|-------------|------------|------------|---------------------------------------|----------------------------|-----|----------|--|----------|--------------|-------------------------------|--|
| NCR: | Yes , | / No | | | | WORK ORDER NON-C | O | NFORN | MANCE / UPDATE | | QA Closed: | Date | e: |
| Manle Onde | 0.51 | | | . ** | | DISPOSITION | | | AGAINS | T DE | PARTMENT | /PROCESS | or the state of th |
| Work Orde | | ` | <u> </u> | | | Rework |] | | Skid-tube Crosstub | <u> </u> | | Water Jet | Engineering |
| Part N | No | | | | | Scrap Use-as-is | | | Machining Small Fa noforming Finishir | _ | | d. Eng. Coor. re/Packaging | Quality Other |
| NCR N | No | | | | Work Order Update Large Fab Composite | | | | | | | Supplier | |
| Root | | | | | Descri | ption of work order update | | Initial | Action | | Sign & | | |
| Cause | | Date | Step | Qty | (| or Non-conformance | Ch | ief Eng | Description | | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | | |
| Operator | | | | | | | | | | | | | |
| Material | | | | | | | | | | | | | |
| Setup | ᆸ. | | | | | | | | | | | | |
| Other | | | | | | | | | | | | | |
| Process | | | | | | | | | | | | | |
| Supplier | | | | | | | | | | | | | |
| Training | П | | | | | | | | | | | | |
| Unapproved | | | | | 3 | | L | | | | | | |
| | | | | | | F | AUL | T CATE | GORY | | | | |
| Landi | ng Ge | ar | | | | General | | _ | | | - | - | |
| | В | ending | | | | Bend | | Grain | | | Ovalized | L | Pressure/Forced |
| | C | entre No | t Concer | ntric to (| o/s | BOM/Route | | Hardwa | re | | Over/Under | tolerance | Temperature/Cure |
| | С | racks | | | | Broken/Damaged | | Inspecti | on Incomplete | | Part Incorre | ct | Weld |
| | C | rushed/0 | Crimped. | | | Burrs | | Instruct | ions Incomplete/Unclear | | Part Lost/M | issing | Wrong Stock Pulled |
| | Пс | uffs | | | | Contamination | | Mainte | nance | | Part Moved | | |
| | Πн | eat Trea | t | | - | Countersink | | Mislabe | led | | Positioned V | Wrong _ | |
| | Ir | spection | n Strip in | Tube | | Cut Too Short | | Misread | 1 | | Power Loss/ | ′Surge [| Other |
| | \prod_{R} | ipples in | Bend | | | Drill Holes | Г | Offset | | | | _ | |

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-18-13 1:20:24 PM

Work Order ID: 100160

100160

Parent Item:

D4030-041

D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 4/18/13

Required Date: 5/02/13

Required Qty: 1.00

Start Oty: 1.00

D3953-17

Manufactured

Manufactured

Manufactured

Manufactured

No

100 Each 44.0000

Gas Spring Spacer

Location Loc Qty Loc Code ST076 44 94578 12 97100 12 97696 20 100 Each 16.0000

97696 M.W. **

D3953-19

D3953-21

D3953-19

Gas Spring Bracket

Location Loc Qty Loc Code ST077 16 92819 4 97691 12 100 Each 18.0000

97691 **

Gas Spring Bracket

Location Loc Qty Loc Code ST075 12 97714 12 ST077 94146 100 16.0000 Each

B97714 M.W.

D3969-3

Spring (Basket Lid)

Location Loc Qty Loc Code ST262 10 91844 10 ST272 6 97050

**

April-18-13 1:20:25 PM

Shop Packet Print

B 9 7050 M.W.
13/05/27 Page 4

| | | | | | | | | | | | | DQA: | Dat | e: _ | |
|---------------|----------|------------|-------------|--|----------|----------------------------|--------|--------------|-------------------|-----------|----------|--------------|---------------|---------------|--------------------|
| NCR: | ⁄es | / No | | | | WORK ORDER NON-C | CO | VFORM | MANCE / UPD | ATE | | | | | |
| | | | | | | | | | | | | QA Closed: | Dat | e: | |
| Work Orde | ~ | | | | | DISPOSITION | | | | AGAINST | DE | PARTMENT/ | PROCESS | | |
| Work Orde | ۲۱. | | | | · | Rework | וו | | Skid-tube | Crosstube | | | Water Jet | \neg | Engineering |
| Part N | do. | | | | | Scrap | 1 | 1 | Machining | Small Fat | - | Proc | d. Eng. Coor. | ┪ | Quality |
| 10101 | | | | | | Use-as-is | 1 | B . | noforming | Finishing | - | Rec/Stor | e/Packaging | ٦ | Other |
| NCR 1 | ٧o. | | | | | Work Order Update | 1 | | Large Fab | Composite | | : | Supplier | | |
| | | | | | | | | <u> </u> | | | | | | 7 | |
| Root | | | | | 1 | ption of work order update | 1 | Initial | Acti | | | Sign & | | | |
| Cause | | Date | Step | Qty | (| or Non-conformance | Ch | nief Eng | Descri | ption | - | Date | Verification | \dashv | QC Inspector |
| Doc/Data | | | | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | | | | |
| Operator | | | | | | | | | | | | | | | |
| Material | | : | | | | | | | | | | | | | |
| Setup | | | | | | | 1 | | | | | | | | |
| Other | | | | | | | | | | | | | | | |
| Process | | | | | | | | | | | | | | | |
| Supplier | - | | 1 | | | | | | | | | | | | |
| Training | | | | | | | | | | | | | | | |
| Unapproved | L | <u> </u> | L | <u>. </u> | 1 | | A I II | LT CATE | GOPV | ·····- | | <u> </u> | | | |
| Landi | na (| Coor | | | | General | 701 | LICAIL | JONI | | | | | | |
| Lanui | _ | Bending | | | | Bend | Γ | Grain | | | Γ | Ovalized | ſ | | Pressure/Forced |
| | _ | Centre No | nt Concei | atric to | | BOM/Route | | Hardwa | ire | | - | Over/Under | tolerance | | Temperature/Cure |
| | _ | Cracks | or contect | iti ic to | °′° - | Broken/Damaged | | 4 | ion Incomplete | | - | Part Incorre | h | | Weld |
| | \vdash | Crushed/ | Crimped | | | Burrs | | -4 ` | ions Incomplete/L | Inclear | | Part Lost/Mi | ł | _ | Wrong Stock Pulled |
| · | | Cuffs | | | <u> </u> | Contamination | | Mainte | | | | Part Moved | - [| | - |
| , | | Heat Trea | it | | <u> </u> | Countersink | | Mislabe | | | | Positioned V | Vrong | | |
| | - | Inspection | | Tube | | Cut Too Short | | Misread | d | | | Power Loss/ | Surge | | Other |

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-18-13 1:20:25 PM

Work Order ID: 100160

D4030-041

Parent Item Name: Long Basket Assembly (350)

100160

D4030-041

Start Date: 4/18/13

Required Date: 5/02/13 Required Qty: 1.00

Start Oty: 1.00

AN3-14A

Parent Item:

Purchased

No

100

Each

87

87

Each

Loc Qty

Loc Qty

87.0000

AN3-14A

Bolt

AN3-16A Purchased[®]

No

ST512

Location

GA

ST352

Location

123759

100

102.0000

Loc Code

Loc Code

**

**

**

AN3-16A

Bolt

AN5-17A

AN4-12

Purchased

No

47 117441 47 55 122407 123900

100

47 Each

36

152.0000

Loc Code

123900

Purchased

AN5-17A

Location Loc Qty GA 117872 36 ST337 116 124215 124805 No

122800

124805

50 66 100 Each 71.0000 124805

Location ST356

Loc Qty 71 21 50 Loc Code

April-18-13 1:20:25 PM

Shop Packet Print

Page 5

| | | | | | | | | | | | DQ | ۹: | Date: | |
|-------------------------------------|----------|-----------|------------|----------|-------------------|----------------------------|-----------|---------|------------------|-------------|-----------|--------------------------|---------------|---------------------|
| NCR: | Yes | / No | | | | WORK ORDER NON-C | O | NFORN | ANCE / UPI | DATE | | | | |
| | | | | | | | | | | | QA Close | d: | Date: | |
| Work Orde | ٥٢٠ | | | | | DISPOSITION | | | | AGAINST DE | PARTMEN | IT/PROCE | ESS | |
| Work Orde | er. – | | | | | Rework | | | Skid-tube | Crosstube | | Wat | er Jet | Engineering |
| Part N | No. | | | | | Scrap | | | Machining | Small Fab | P | rod. Eng. | Coor. | Quality |
| | - | • • • | | | | Use-as-is | | Therm | oforming | Finishing | Rec/S | t <mark>ore/</mark> Pack | aging | Other |
| NCR I | No | | | | | Work Order Update | | į | Large Fab | Composite |] | Su | pplier | |
| | | | | | | | Lucitical | | | | Cian 9 | | | |
| Root | | | | | 1 | ption of work order update | 1 | nitial | | tion | Sign & | 1 | F* 4 : | 00 100 00 00 00 |
| Cause | | Date | Step | Qty | (| or Non-conformance | Ch | ief Eng | Desci | ription | Date | Vern | fication | QC Inspector |
| Doc/Data | Ш | | | | | | | | | | | | | |
| Equip/Tooling | | | | | | | | | | | | | | |
| Operator | Ш | | | | | | | ļ | | | | | | |
| Material | - | | | | | | | | | | | | | |
| Setup | Щ | | | | | | ĺ | | | | | | | |
| Other | \vdash | | : | | | | | | | | | | | |
| Process | Ш | | | | | | | | | | | | | |
| Supplier | Н | ٠ | | | | | | | | | | | | |
| Training | Н | | | | | | | | | | | | | |
| Unapproved | | | l | <u> </u> | <u> </u> | | <u> </u> | T CATE | CORY | | 1 | | | <u> </u> |
| | | | | | | | AUL | T CATE | JURT | | | | | |
| Landi | | | | | <u> </u> | General | _ | Grain | | | Ovalized | | | Pressure/Forced |
| | —— | Bending | | | ~ - | Bend BOM/Route | \vdash | Hardwa | ro | - | - | ler toleran | رم ا | Temperature/Cure |
| | | | | | ^{U/3} - | | \vdash | 4 | on Incomplete | | Part Inco | | `` - | Weld |
| | | | | | - | Broken/Damaged | \vdash | · ' | ions Incomplete/ | Unclear | Part Lost | | - | Wrong Stock Pulled |
| Crushed/Crimped. Burrs | | | | | - | -1 | - | Mainte | • | Officieal | Part Mov | _ | <u> </u> | Tarrong stock ranea |
| | | | | | | Countersials | - | Mislabe | | <u> </u> | Positione | | | |
| Heat Treat Inspection Strip in Tube | | | | | - | | | | | | Power Lo | _ | [| Other |
| | 1 111 | nspectior | i Strib in | rupe | 1 | Cut Too Short | 1 | Misread | l | 1 | I OME LO | Jul Sc | ı | 10000 |

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

April-18-13 1:20:25 PM

Work Order ID: 100160

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

100160 *D4030-041*

Start Date: 4/18/13

Required Date: 5/02/13 Required Qty: 1.00

Purchased No 100 Each

Start Qty: 1.00 72.0000

AN310-4

NUT

AN310-4

Location Loc Oty Loc Code ST342 72 122800 2

124221 No

Purchased

Purchased

No

70 100 Each 86.0000 124221 11.60.

**

AN310C4

AN310C4

Location Loc Qty Loc Code ST342 86 123831 2 124221 84 100 Each

124 221 M.D.

MS2104213

MS21042L3

| Locatio | <u>n</u> | Loc Qty | Loc Code |
|----------------|----------|---------|----------|
| FP001 | | 3 | |
| | 122141 | 3 | |
| GA | | 114 | |
| | 122452 | 114 | |
| ST314 | | 268 | |
| | 117885 | 32 | |
| | 119017 | 55 | |
| | 119075 | 138 | |
| | 123265 | 43 | |
| ST506 | | 4354 | |
| | 123900 | 974 | |

3380

124291

| | | | | | | | | | DQA: | Date: | |
|--------------------------------|--------|------|-----|--------|--|-----------|--|---|------------|---|---------------------------|
| NCR: Yes | s / No | | | | WORK ORDER NON-C | ONFOR | MANCE / UI | | QA Closed: | Date: | |
| Mark Ordan | | • | 1 | · | DISPOSITION | | | AGAINST DE | PARTMENT, | /PROCESS | |
| Work Order: Part No. NCR No. | | | | | Rework Scrap Use-as-is Work Order Update | | Skid-tube Machining noforming Large Fab | Crosstube Small Fab Finishing Composite | | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| Root | | | | Descri | ption of work order update | Initial | А | ction | Sign & | | |
| Cause | Date | Step | Qty | | or Non-conformance | Chief Eng | Des | cription | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | |
| quip/Tooling |] | | | | | | | | | | |
| Operator | | | | | | | | | | | |
| Material | | | | | | | | | | | |
| Setup | _] | | | | | | | | | | |
| Other | | | | | | İ | | | į | | |
| Process | | | | | | | | | | - | |
| Supplier | | | | | | | | | | [| |

FAULT CATEGORY

General

| | Bending | Bend | İ | Grain | Ovalized | L | Pressure/Forced |
|---|------------------------------|----------------|---|---------------------------------|----------------------|---|--------------------|
| | Centre Not Concentric to O/S | BOM/Route | Ţ | Hardware | Over/Under tolerance | | Temperature/Cure |
| Ī | Cracks | Broken/Damaged | | Inspection Incomplete | Part Incorrect | L | Weld |
| | Crushed/Crimped. | Burrs | | Instructions Incomplete/Unclear | Part Lost/Missing | | Wrong Stock Pulled |
| | Cuffs | Contamination | | Maintenance | Part Moved | | |
| | Heat Treat | Countersink | | Mislabeled | Positioned Wrong | | - |
| | Inspection Strip in Tube | Cut Too Short | | Misread | Power Loss/Surge | L | Other |
| | Ripples in Bend | Drill Holes | | Offset | | | |
| T | Torque Waves in Extrusion | Drawing | | Out of Calibration | | | |
| | Turning Sequence | Finish | | Out of Sequence | | | |
| ľ | Wave/Twist in Tube | Folio | Γ | Outside Dimensions | | | |

Training Unapproved

Landing Gear

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

April-18-13 1:20:25 PM

Work Order ID: 100160

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

100160

D4030-041

Start Date: 4/18/13

Required Date: 5/02/13

Start Oty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

No

100

Each

337.0000

**

MS21042L5

Nut

Purchased

Location

123900

17566

ST506

Loc Qty 100

337 Each

Loc Qty

28

28

337

Loc Code

MS24665-151

Cotter Pin

MS24665-151

Purchased No ST323 122802 124859

Location

GA

109 59 50 100 Each

219.0000

Loc Code

104859 M. D.

**

MS24665-300

MS24665-300

Location Loc Qty GA 37 118234 37 ST299 182 124555 182

Loc Code

124555 M.W.

| | | | | | | | | | | DQA: | Date: | |
|--|------|------|-----|--------|--|-----|---|------------|------------|------------|---|---------------------------|
| NCR: Yes | / No | | | | WORK ORDER NON-C | ON | IFORN | MANCE / UP | PDATE | QA-Closed: | Date: | |
| Work Order: | | | | | DISPOSITION | | | | AGAINST DE | PARTMENT, | /PROCESS | |
| Part No. NCR No. | | | | | Rework Scrap Use-as-is Work Order Update | | Skid-tube Crosstub Machining Small Fai Thermoforming Finishin Large Fab Composit | | | 4 | Water Jet d. Eng. Coor. re/Packaging Supplier | Engineering Quality Other |
| Root | | | | Descri | ption of work order update | Ir | nitial | Ac | ction | Sign & | | |
| Cause | Date | Step | Qty | | or Non-conformance | Chi | ef Eng | Desc | cription | Date | Verification | QC Inspector |
| Doc/Data Equip/Tooling Operator Material Setup Other | | • | | | , , , , , , , , , , , , , , , , , , , | | | | | | | |

| Landin | g Gear | General | _ | | 3 | | |
|--------|------------------------------|----------------|---------------------------------|---|----------------------|----------|--------------------|
| Γ | Bending | Bend | Grain | | Ovalized | | Pressure/Forced |
| | Centre Not Concentric to O/S | BOM/Route | Hardware | | Over/Under tolerance | П | Temperature/Cure |
| Γ | Cracks | Broken/Damaged | Inspection Incomplete | L | Part Incorrect | <u> </u> | Weld |
| | Crushed/Crimped. | Burrs | Instructions Incomplete/Unclear | L | Part Lost/Missing | | Wrong Stock Pulled |
| Ī | Cuffs | Contamination | Maintenance | | Part Moved | | |
| Γ | Heat Treat | Countersink | Mislabeled | | Positioned Wrong | _ | |
| | Inspection Strip in Tube | Cut Too Short | Misread | L | Power Loss/Surge | | Other |
| ſ | Ripples in Bend | Drill Holes | Offset | | | | |
| Γ | Torque Waves in Extrusion | Drawing | Out of Calibration | | | | |
| Γ | Turning Sequence | Finish | Out of Sequence | | | _ | |
| | Wave/Twist in Tube | Folio | Outside Dimensions | | | | |

FAULT CATEGORY

Process
Supplier
Training
Unapproved

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

April-18-13 1:20:25 PM

Work Order 1D: 100160

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

100160 *D4030-041*

Start Date: 4/18/13

Required Date: 5/02/13

Start Oty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

1,878.000

**

NAS1149F0432P

Washer

| Location | Loc Ot | Loc Code | |
|-----------------|--------|----------|----------|
| ST295 | 187 | 78 | |
| 122151 | | 2 | |
| 123522 | | 4 | |
| 123900 | 17 | 72 | |
| 124580 | 40 | 00 | |
| 124859 | 30 | 00 | |
| 125268 | 100 |)0 | |
| | 100 | Each | 728.0000 |

125268

NAS1149F0563P

Purchased

No

NAS1149F0563P

Washer

| Location | <u>L</u> (| oc Qty |
|----------|------------|--------|
| ST295 | | 728 |
| 121350 | | 728 |
| | 100 | Each |

Loc Code

NAS1149F0332P

Purchased

No

NAS1149F0332P WASHER

| Location | | Loc Oty | Loc Code |
|-----------------|--------|---------|----------|
| GA | | 182 | |
| | 122063 | 182 | |
| ST294 | | 158 | |
| | 122063 | 158 | |
| ST295 | | 3 | |
| | 123352 | 3 | |
| st510 | | 8347 | |
| | 123900 | 8347 | |

| | | DQA: | Date: | |
|--------------|-------------------------------------|------|-------|--|
| CP: Vos / No | WORK ORDER NON-CONFORMANCE / UPDATE | | | |

| NCR: \ | Yes / | No | | | | WORK ORDER NON-C | JOINT | JKIN | HANCE / UP | DATE | QA Closed: | Date | : |
|---------------|---------------|--------------|----------|-------------------|----------|----------------------------|----------------------|---------------------|--|--------------|---------------|---------------|--------------------|
| Work Orde | ٠ | * est | | | | DISPOSITION | | | - Control - Cont | AGAINST DE | PARTMENT, | /PROCESS | |
| WOIK OIG | ei. — | | | | | Rework | 7 | Skid-tube Crosstube | | |] | Water Jet | Engineering |
| Part N | Part No. | | | | Scrap | 1 1 | | Machining | Small Fab | Pro | d. Eng. Coor. | Quality | |
| | | | | Use-as-is |] T | herm | noforming | Finishing | Rec/Stoi | re/Packaging | Other | | |
| NCR No. | | | | Work Order Update |] | | Large Fab | Composite | | Supplier | | | |
| Root | T | | | | Descri | ption of work order update | Initi | al | Ac | tion | Sign & | | |
| Cause | | Date | Step | Qty | (| or Non-conformance | Chief | Eng | Desc | ription | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | | | |
| Equip/Tooling | Ш | | | | | | | | • | | | , | |
| Operator | | | | | | | | | | | | | |
| Material | Ш | | | | | | Ì | | | | | | |
| Setup | Ш | | | | | | | | | | | | |
| Other | | | | | | | | | | | | | |
| Process | Ш | | | | | | | | | | | | |
| Supplier | Н | | | | | | | | | | | | |
| Training | | | | | | | | | | | | | |
| Unapproved | | | | <u> </u> | L | | AULT C | ATE | SOBA | | 1 | 1 | |
| Landi | 75 Co. | | | | | General | AULIC | AIL | JONT | | | | |
| Lanoi | _ | ar ending | | | | Bend | \Box _{Gr} | ain | | | Ovalized | Γ | Pressure/Forced |
| | - | _ | t Conce | atric to | | BOM/Route | \vdash | rdwa | re | | Over/Under | tolerance | Temperature/Cure |
| | ⊢⊣ | racks | CONCC | itile to | °,3 | Broken/Damaged | | | on Incomplete | <u> </u> | Part Incorre | | Weld |
| | ${f oxed{H}}$ | | Crimped. | | - | Burrs | | • | ions Incomplete | /Unclear | Part Lost/M | ļ | Wrong Stock Pulled |
| | | uffs | , | | <u> </u> | Contamination | | | nance | | Part Moved | · - | |
| | | eat Trea | t | | | Countersink | Мі | slabe | led | | Positioned \ | N rong | _ |
| | Н. | | Strip in | Tube | | Cut Too Short | Мі | sreac | i | | Power Loss/ | /Surge | Other |
| | ⊢⊣ | pples in | • | | | Drill Holes | Of | fset | | | - | | |
| | ${f H}$ | • • | | xtrusio | n | Drawing | Ou | t of C | Calibration | | | | |
| | | | | | Finish | Ou | t of S | Sequence | | | - | | |

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

April-18-13 1:20:25 PM

Work Order ID: 100160

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

100160
D4030-041

Start Date: 4/18/13

Start Qty: 1.00

Required Date: 5/02/13

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

1,686.000

**

NAS1149C0432R

Washer

13/05/27

| | | DQA: | Date: | |
|---------------|-------------------------------------|------|-------|--|
| NCR: Yes / No | WORK ORDER NON-CONFORMANCE / UPDATE | | | |

| | | | | | | | | | | QA Closed: | Date | |
|---------------|--|-------------------|----------|---------------------------------------|----------------------------|--|---------------------|------------------|-----------|--------------|---------------|--------------------|
| Work Orde | er: | · · · · · · · · · | 1110 | · · · · · · · · · · · · · · · · · · · | DISPOSITION | DISPOSITION AGAINST DEPARTMENT/PROCESS | | | | | | |
| | | | | | Rework | 7 i | Skid-tube Crosstube | | | | Water Jet | Engineering |
| Part N | Part No. | | | | Scrap | 1 | | Nachining | Small Fab | Pro | d. Eng. Coor. | Quality |
| | ··· | | | | Use-as-is | 1 T | | oforming | Finishing | Rec/Stor | e/Packaging | Other |
| NCR N | No. | | | | Work Order Update | 1 | | Large Fab | Composite | | Supplier | 7 📑 |
| | | | | | | _ | | | | | | |
| Root | | | | Descri | ption of work order update | Init | ial | Ac | ction | Sign & | | |
| Cause | Date | Step | Qty | , | or Non-conformance | Chief | Eng | Desc | ription | Date | Verification | QC Inspector |
| Doc/Data | | | | | | | | | | | | |
| Equip/Tooling | | | } | | | | | | | | | |
| Operator | | | | | | | | | | | | |
| Material | | | | | | | | | | • | | |
| Setup | | | | | | | | | | | | |
| Other | | | | | | | | | | | | |
| Process | | 1 | | | | | | | | | | |
| Supplier | | |] | | | | | | | | | |
| Training | | | | | | | | | | | | |
| Unapproved | | | | | | | | | | | | |
| | | | | | F | AULT C | CATE | GORY | | | | |
| Landi | ng Gear | | | | General | | | | | - 1 | F | ¬ |
| | Bendin | g | *. | | Bend | Gr | rain | | | Ovalized | <u> </u> | Pressure/Forced |
| | Centre | Not Conce | ntric to | o/s | _BOM/Route | На | ardwa | re | | Over/Under | - | Temperature/Cure |
| | Cracks | | | | Broken/Damaged | Ins | specti | on Incomplete | | Part Incorre | | Weld |
| | Crushe | d/Crimped | | | Burrs | Ins | structi | ions Incomplete, | /Unclear | Part Lost/M | issing | Wrong Stock Pulled |
| | Cuffs | | | | Contamination | М | ainte | nance | | Part Moved | | |
| | Heat Ti | eat | | | Countersink | Mi | islabe | led | | Positioned V | | |
| | Inspection Strip in Tube Cut Too Short | | | | Cut Too Short | М | isread | İ | | Power Loss/ | 'Surge | Other |
| | Ripples in Bend Drill Holes | | | | Drill Holes | Of | fset | | | | | |
| | Torque | Waves in | Extrusio | n | Drawing | O. | ut of C | Calibration | | | | |
| | Turnin | g Sequence | ! | | Finish | Ot | ut of S | equence | | | | |
| | Wave/Twist in Tube | | | | Folio | l lou | utside | Dimensions | | | | |

| , | • | | ¿ | | | | | 1 | |
|----------|---|---|--------------|--|--|------------------------|--|---|----------|
| | ITEM -041 -043 P/N | DESCRIPTION | ; | | | | · · · · · · · · · · · · · · · · · · · | <u> </u> | 7 |
| | X D4030-041 | LONG BASKET ASSY (350) | | | | | | | |
| | X D4030-043 | LONG BASKET ASSY, LIGHT LID (350) | | DE trait | | | | | |
| | 1 1 1 D2530 2 2 D2535 | HANDLE WELDMENT SPRING | | - 24th | | | | | |
| | 3 2 2 D2537 | BUSHING | <u> </u> | | | | 2/2553/D. #/ | | ם |
| | 4 1 1 D3913-041 | LONG BASKET BASE ASSY (350) | 7.27 | · · · · · · · · · · · · · · · · · · · | | W/ 6588/88 | SAMUAL I | | |
| | _51 | LONG BASKET LID ASSY (350). LIGHT LID ASSY-LONG BASKET | | UDS M | | - 100 | | (5) | _ |
| l h | 7 6 6 D3917-3 | WASHER | <u> </u> | STEEL | | | | | |
| [| 8 2 2 D3953-3 | GAS SPRING STUD, LID | | 4.33 | | | 2 Million | | 1 |
| | 9 2 2 D3953-7 10 2 2 D3953-9 | GAS SPRING SPACER GAS SPRING WASHER | | | | | | | |
| | 11 2 2 D3953-17 | GAS SPRING WASHER GAS SPRING SPACER | |) | 2 14/ 5 | | | | 1 |
| | 12 1 1 D3953-19 | GAS SPRING BRACKET | | 10016 | Opics | | | | \vdash |
| - | 13 1 1 D3953-21 14 1 1 D3969-3 | GAS SPRING BRACKET SPRING | | | 1304-18 | | | | |
| | | | | | 120170 | | | | Ì |
| - | 15 4 4 AN3-14A 16 2 AN3-16A | BOLT BOLT | <u></u> | o o o o o | | | | | , |
| | 17 2 AN3-20A | BOLT | Wat all the | 经销售净 | 4 | | | | |
| c - | 18 3 3 AN4-12 19 4 2 AN5-17A | BOLT (DRILLED) | | BBBB | (a) (b) | | | 74 // | c |
| - | 20 2 AN5-17A | BOLT BOLT | | A PO DO DO VIII | | | | /4 \ // | ١٠ |
| | 21 3 3 AN310-4 | NUT, CASTELLATED | | WE BEFE | | \sim | | J9 | 3 |
| - | 22 2 2 AN310C4 23 6 6 MS21042L3 | NUT, CASTELLATED NUT | | B B B B | | 4) | | | |
| · | 24 4 4 MS21042L5 | NUT | | AND DOTTON IS A | ALTE AN | | | // (14) | |
| | 25 3 3 MS24665-151 | COTTER PIN | | SO SO SO SO SO SO SO SO SO SO SO SO SO S | TO THE STATE OF TH | | | | 1 |
| | 26 2 2 MS24665-300 27 6 6 NAS1149F0432P | COTTER PIN WASHER | | | | | | • | - 1 |
| | 28 4 4 NAS1149F0563P | WASHER | 16 | TEXT WAR | 77777777777777777777777777777777777777 | | 030-041 LONG BASKET | | - |
| | 30 8 8 NAS1149F0332P | | | 1/1/2 | | A | MESH SHOWN LOCALLY FOR | (CLARITY) | |
| | 31 2 2 NAS1149C0432R | WASHER | } | | | 0 | | | |
| | <u> </u> | | / | | | 0 Y | | | - |
| . | | • | | | | // | | | Ì |
| В | | | (1) | / \ | 4 | . // | | | В |
| | | | | / (() | | \bigvee | | | |
| l | | | | (4) | | | | | |
| | | | | | | (14) | | DELEASEN | |
| 1 | | | | | | | | 10.08.12.0 | |
| | | | | | | | ' | ECN 10-596 | |
| | | · | D | 4030-043 LONG BASK | ET ASSY, LIGHT LID (3 | 350) | | | - |
| ļ | | | <u></u> | (MESH SHOWN LO | ET ASSY, LIGHT LID (3 CALLY FOR CLARITY) | QTY FOR | TEMS #30 & #31 UNDER -043 WERE | MISSING | 4 |
| | | | | | | C (B8-1); Q REQUIRE | RITEMS #30 & #31 UNDER -043 WERE N TY FOR ITEM #3 WAS 4 (D6-1), ONLY 2 ED, AFFECTS SECTION C-C (D3-3). | ARE MB 10.07.23 | |
| | | | . = | and the same of th | to the second of the second | B AN5-21A A NEW ISS | BOLT WAS AN5-19A: BOM & (D3-3) | JPH 10.04.06 JPH 10.03.16 | |
| 1 | | | | The state of the s | - 1 | REV. | DESCRIPTION | BY DATE | 1 |
| A | NOTES: | | | | | DESIGN | AJS DARTA | EROSPACE LTD | ٦, |
| 1 | NOTES: 1) MATERIAL: N/A | | | | | DRAWN | HAWKESBL | JRY, ONTARIO, CANADA | ⊿^ |
| | 2) FINISH: NONE 3) TOLERANCES: PER DART O | SI 018 UNLESS OTHERWISE NOTED | | | | CHECKED | DRAWING NO. D4030 TITLE | REV. C | |
| | 4) UNITS: INCHES UNLESS OT 5) BREAK SHARP EDGES: N/A | HERWISE NOTED | | | | MFG. APPR. | TITLE | SHEET 1 OF | |
| | 6) IDENTIFICATION: N/A | | | | | APPROVED , | ONG BACKE | SCALE T_ASSY (350)NTS | |
| | 7) WEIGHT: -041: 72 lbs APPRO -043: 57 lbs APPRO | OX | | | ************ | DATE 10.0 | 7 22 PRI DOCUMENT IN PROVINCE | 2010 BY DART AEROSPACE LTD. 2010 BY DART AEROSPACE LTD. 2010 BY DART AEROSPACE LTD. ACTION OF THE PROPERTY | 1- |
| L | 8 | | | | | | NOT TO BE USED FOR ANY PURPOSE OF WHITTEN PER | R COPPED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT DESSON FROM DART APROSPACE LTD. | ╛ |
| | ō | 7 | 6 | 5 | 4 | 3 | 2 | 1 | |



